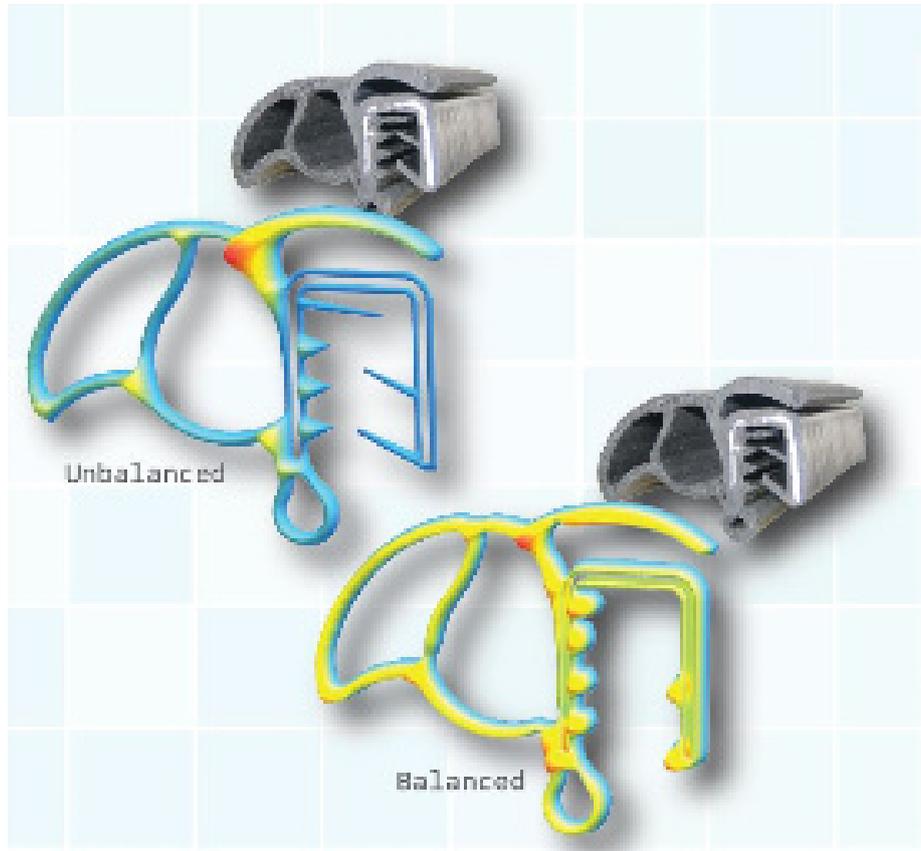


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## Extrusion Dies For Plastics And Rubber Pdf Download



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a simple guide to the mechanical engineering of rubber extrusion dies. the understanding of the design and engineering of the top class extrusion dies for plastic. there are three sorts of extrusion dies for rubber-plastic. PLEASE NOTE: This is an archived article and the information in the article may be outdated. Please look at the time stamp on the story to see when it was last updated. Thank you. Please enable Javascript to watch this video INDIANAPOLIS, Ind. - To create an edge for the popular Black Velvet Frosting Sandwich Cookies from Hostess Brands, company executives and pastry chefs from around the country gathered at the company's corporate office on the west side of Indianapolis. A vinyl "salesman's kit" was brought to the workroom at the company's Canal Winchester plant to make the cookies. Project manager Allen Wintz indicated that the Black Velvet Frosting Sandwich Cookies will be manufactured in the facility. "They're going to be out of here in a week," said Wintz. Using a 3D printer, the pastry chefs from other Hostess plants around the country mapped out the design of the cookies. The engineers at Hostess devised a mold for the top and bottom portions of the cookies. "The extruder is having the fun of putting the frosting on top of the cookie," said Wintz. The most-used mold for the cookies is a four-part insert. However, the company was also considering an eight-part insert mold. "The larger the insert, the more money the company spends to make it," said Wintz. The design of the cookie, indicated by the 3D printer, is also displayed on the machine and printed out. Once the pattern is complete, the 3D printer begins to create the mold for the cookies. While the metal 3D printer is controlled by the engineers, there is also an injection molding machine, which uses computer-controlled machinery. A team of six engineers is in charge of programming the computer for this machine. As the engineers run the machine, the extruder will start filling the mold with soft, rubber-like plastic. The exact type of plastic used for the cookie is "blended." The blend can 82157476af

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